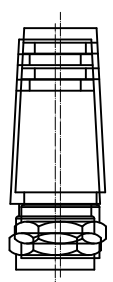


1. Remove jacket material to 9.5
2. Fold braid back over jacket
3. Remove foil and cut dielectric to length of 6.4
4. If using a separate crimp ring, slide over folded back braid
5. If foiled is burred, twist so that corner at point "A" is smooth and provides a lead for the connector mandrel
6. Install connector mandrel over foil and underneath the braid; trim braid if desired, point "A" should be approximately even with the inner surface of the connector
7. If using a crimp ring, slide ring over braid and adjacent to connector booy
8. crimp with proper tool

NOTES:

1. WIRE: UL2464 18 AWD x2C x5.0 +(RG-59)x6.1 BLACK PVC CABLE
2. ASSEMBLE IN ACCORDANCE WITH IPC-A-620
3. ASSEMBLE TO CONFORM TO DIRECTIVE 2002/95/EC (RoHS)
4. TEST:

FUNCTION 100% TEST, NO OPEN, NO SHORT, NO INT,



No	DESCRIPTION	MATERIALS	VENDOR	COLOR	QTY	UL No.
1						

EST		<input checked="" type="checkbox"/> RoHS	<input type="checkbox"/> REACH	<input type="checkbox"/>
WWW. ESTCABLE.COM		DESCRIPTION: WIRING HARNESS		
CN: XX		DRAW NO: E-10-009	PAGES: 1	OF 2
ABO	UNT	TOL	P/N: E-10-009	DATE: 2014.8.12
10	10	±1		
50	50	±3		
100	100	±5		
100	500	±10	SCALE: N/A	UNIT: MM
500	1000	±30	SAMPLE No:	
1000	2000	±50		
DWG: FENNY		CHECK:	APPROVED:	

