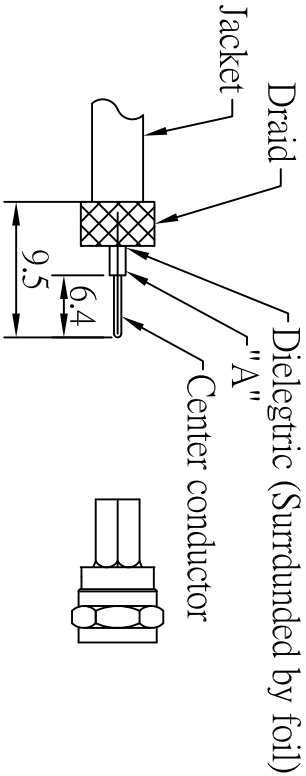
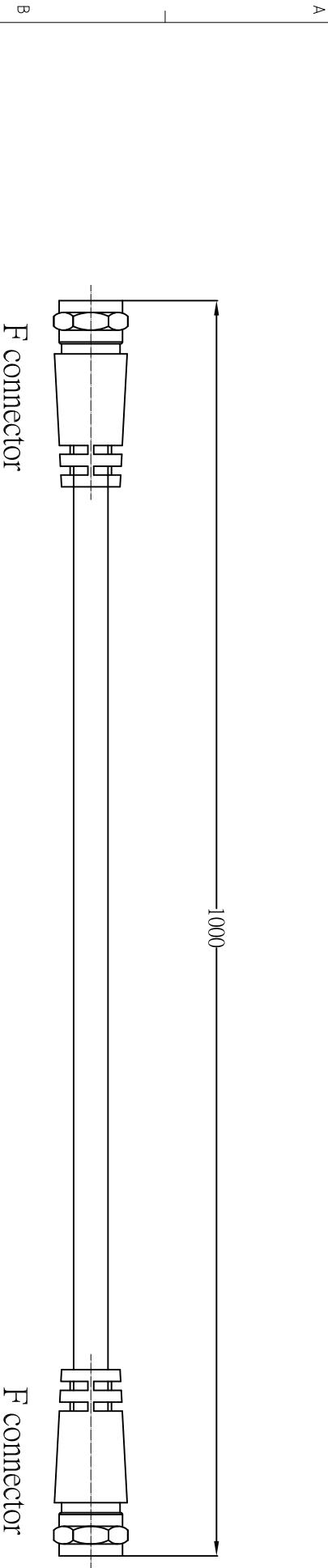




- D
1. Remove jacket material to 9.5
 2. Fold braid back over jacket
 3. Remove foil and cut dielectric to length of 6.4
 4. If using a separate crimp ring, slide over folded back draid
 5. If foiled is burred, twist so that corner at point "A" is smooth and provides a lead for the connector mandrel
 6. Install connector mandrel over foil and underneath the braid; trim braid if desired. point "A" should be approximately even with the inner surface of the connector
 7. If using a crimp ring, slide ring over braid and adjacent to connector booy
 8. crimp with proper tool

NOTES:

1. WIRE: RG 59 OD6.1 BLACK CABLE
2. ASSEMBLE IN ACCORDANCE WITH IPC-A-620
3. ASSEMBLE TO CONFORM TO DIRECTIVE 2002/95/EC (RoHS)
4. TEST:

FUNCTION 100% TEST, NO OPEN, NO SHORT, NO INT,

No	DESCRIPTION	MATERIALS	VENDOR	COLOR	QTY	UL No.	DWG: FENNY	CHECK:	APPROVED:
1		2	3				4	5	6

EST			☒ RoHS	☐ REACH	☐
WWW. ESTCABLE.COM			DESCRIPTION: F-TYPE RF CABLE		
CN: XX			DRAW NO: E-07-008		PAGES: 1 OF 2
ABO	UNT	TOL	P/N: E-07-008		
10	10	±1	SCALE: N/A		
50	50	±3			
100	100	±5			
500	500	±10			
1000	1000	±30			
1000	2000	±50	SAMPLE No:		
			DATE: 2014.6.12		
			UNIT: MM		